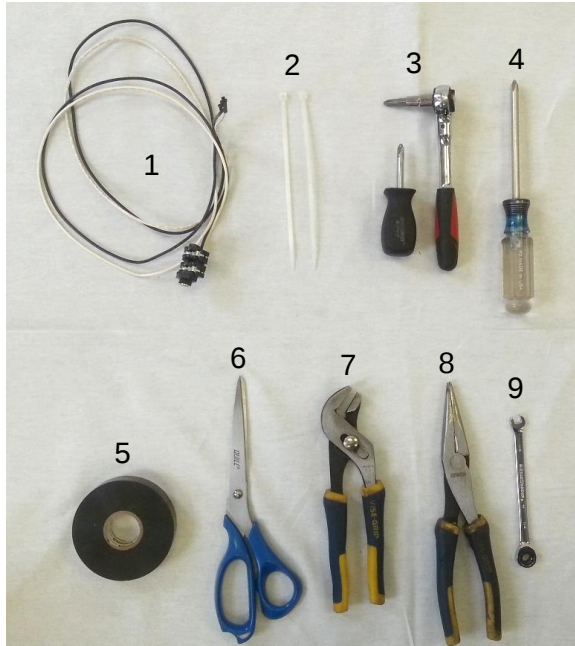


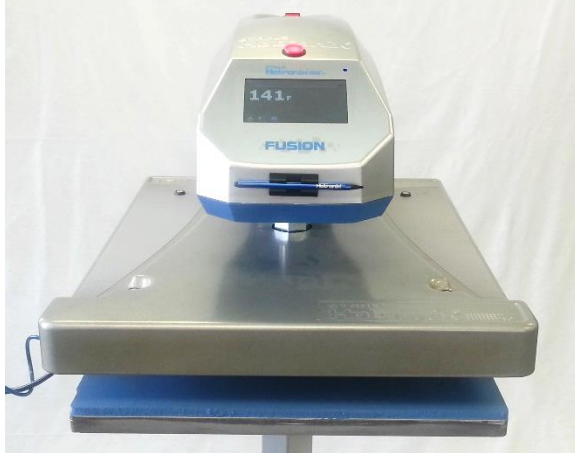


Included Parts:

1. Foot Pedal Plug (P/N: 1-2305)
2. Zip Ties

Required Tools:

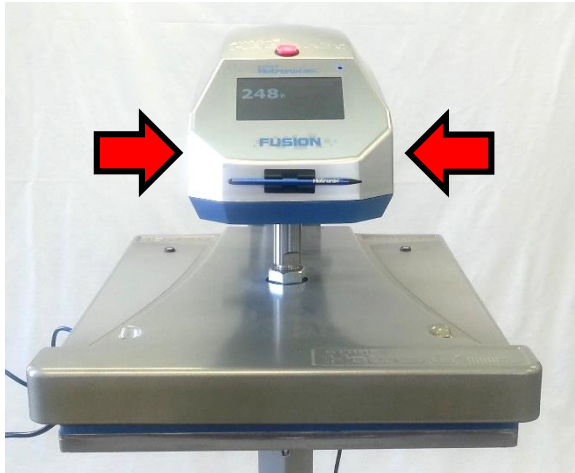
3. Short #2 Phillips Screwdriver or Ratchet with #2 Phillips Bit
4. #2 Phillips Screwdriver
5. Electrical Tape
6. Scissors
7. Pliers
8. Needle Nose Pliers
9. 1/4" Combination Wrench



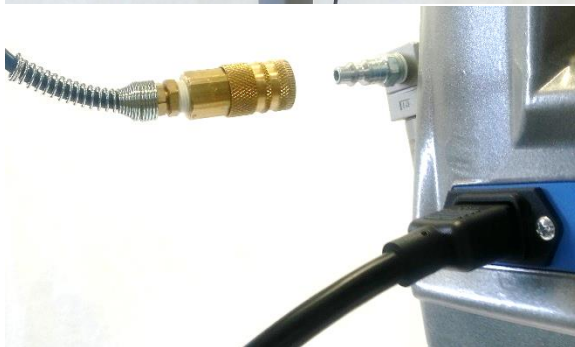
Turn press ON



Set timer for 15 seconds or more



Press Print Switches to lower heater



While heater is lowered, disconnect air supply line from air filter



Turn press OFF



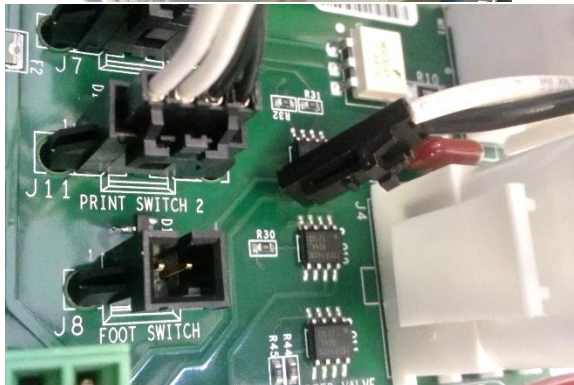
CAUTION: Detach power cord before proceeding



Remove three #8-32 x 3/4" Screws from Control Housing using Short #2 Phillips Screwdriver



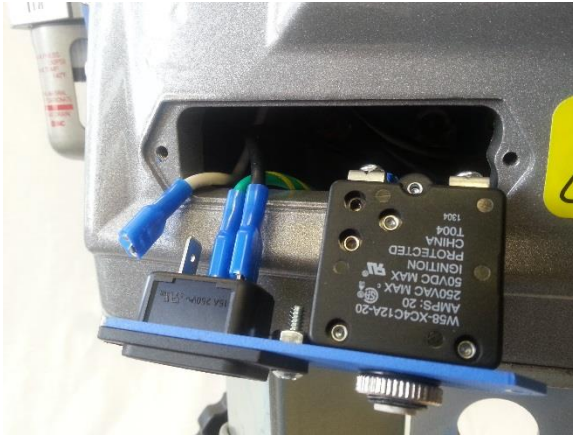
Lift off Control Housing and lay it gently on left side of press



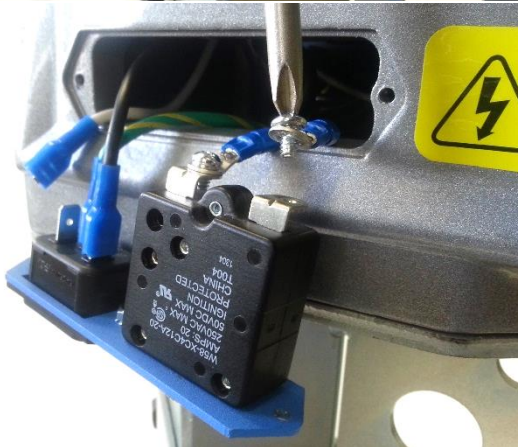
Disconnect old Foot Switch from Controller



Remove Left I/O Panel by unscrewing two #6-32 x 1/4" Screws using #2 Phillips Screwdriver



Unplug white wire from IEC inlet on Left I/O Panel

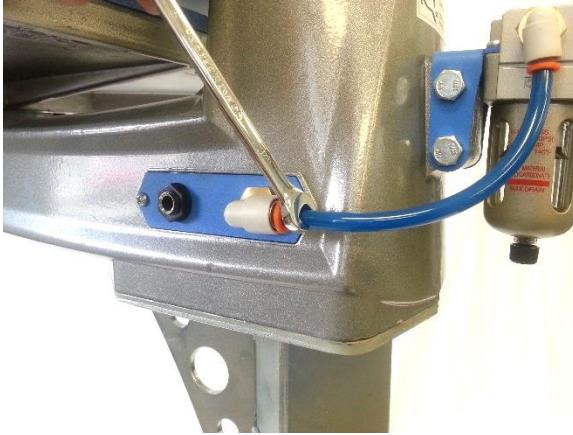


Unscrew long black wire from Breaker on Right I/O Panel

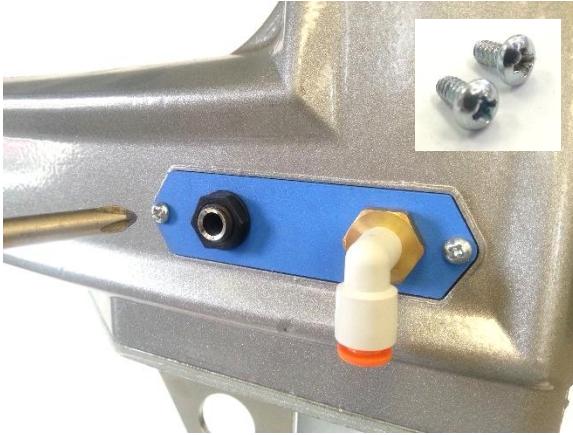
NOTE: This wire travels up through the spindle, not to the IEC inlet



Replace screw into Breaker to avoid loss



Disconnect Filter Air Tube from Bulkhead Fitting by pressing down on push-to-connect fitting collar with 1/4" Combination Wrench or Pliers while pulling out air tube

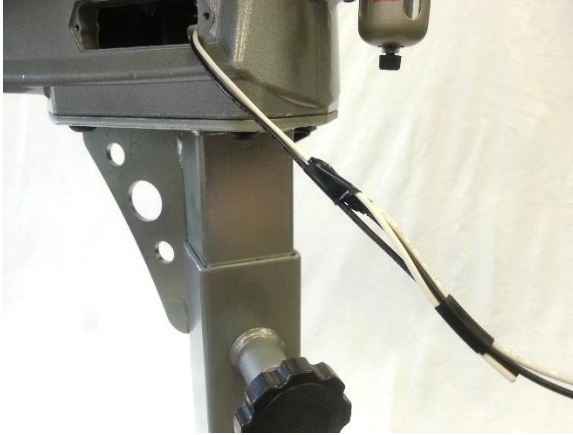


Remove Right I/O Panel by unscrewing two #6-32 x 1/4" Screws using #2 Phillips Screwdriver

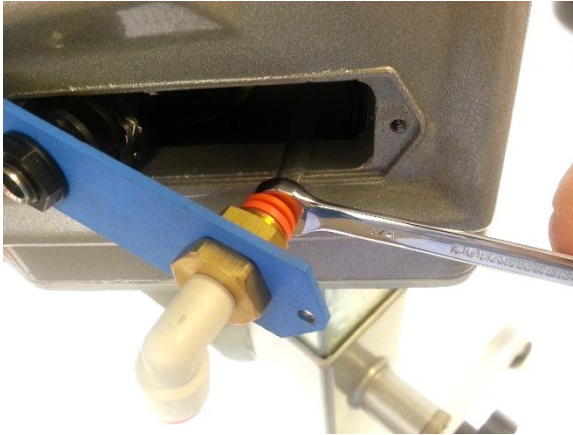


Cut wires from back of old Foot Pedal Plug

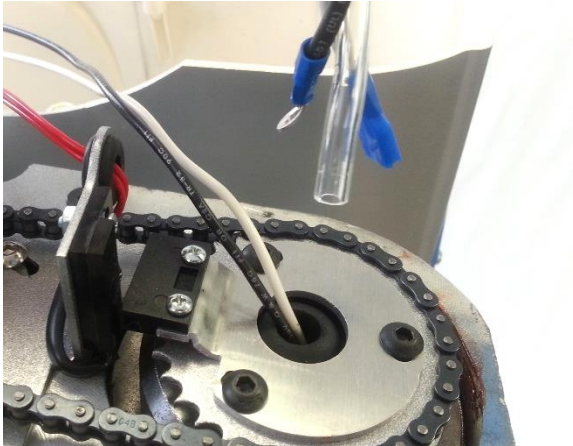
NOTE: Do not remove old Foot Pedal Plug wires from Main Spindle



Securely tape connector end of new Foot Pedal Plug wires to cut end of old Foot Pedal Plug wires using Electrical Tape

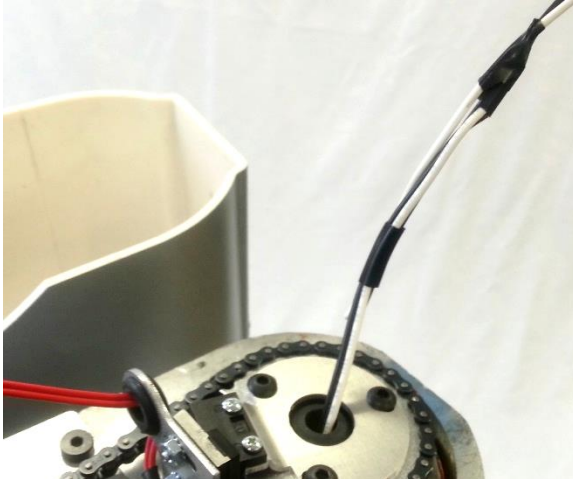


Disconnect Main Air Supply Tube from bulkhead fitting by pressing down on push-to-connect fitting collar with 1/4" Combination Wrench or Needle-Nose Pliers while pulling out air tube



Pull out through top of Main Spindle:

1. White wire from IEC inlet
2. Black wire from right Breaker
3. Air supply line

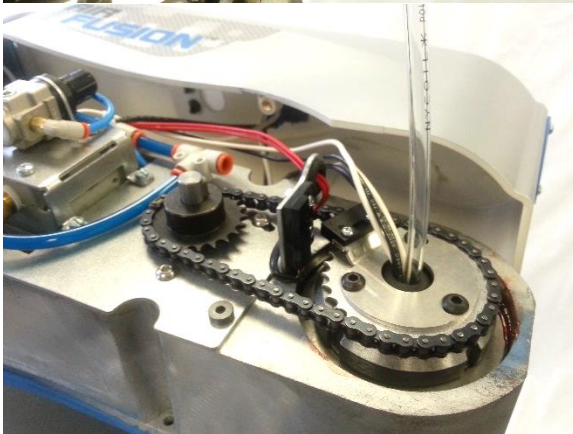


Carefully fish new Foot Pedal Plug wire through Main Spindle by feeding wire from the bottom while pulling old Foot Pedal Plug wire from top

NOTE: Focus on pushing from below while pulling gently to guide the wire, as excessive pulling may separate the wires or damage new Foot Pedal Plug wire



Remove Electrical Tape and discard old Foot Pedal Plug wire

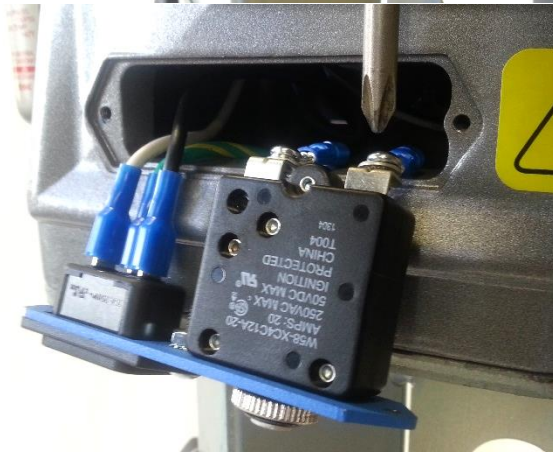


Feed, in order, through top of Main Spindle:

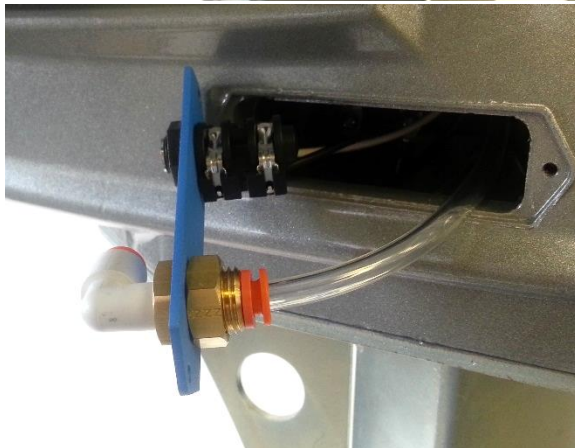
1. White wire from IEC inlet
2. Black wire from right Breaker
3. Air supply line



Plug white wire into IEC inlet on Left I/O Panel



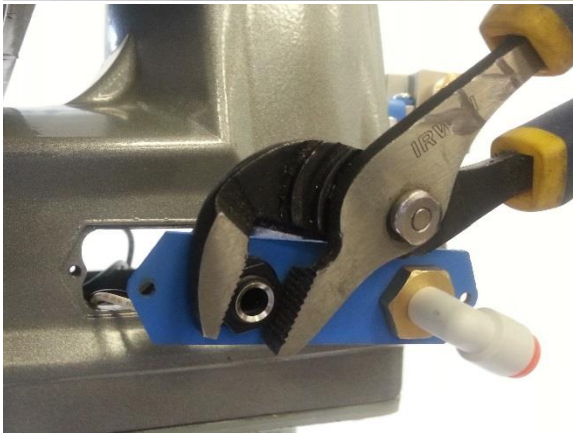
Screw long black wire onto Breaker on Right I/O Panel



Connect Main Air Supply Tube to back of bulkhead fitting on Right I/O Panel by pushing air tube into push-to-connect fitting until it seats securely



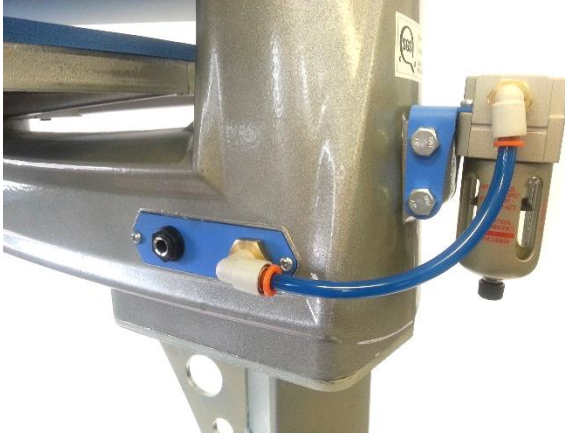
Remove and discard old Foot Pedal Plug by unscrewing silver mounting ring from old Foot Pedal Plug on Right I/O Panel using pliers if necessary



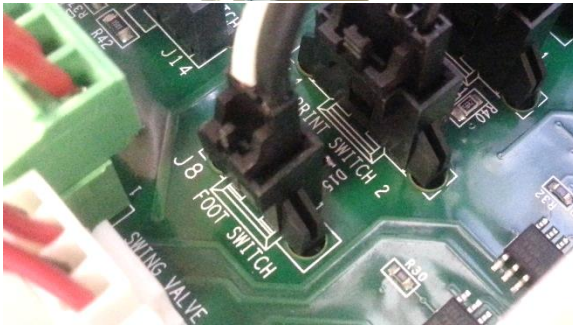
Install new Foot Pedal Plug into Right I/O Panel by screwing on silver mounting ring as shown



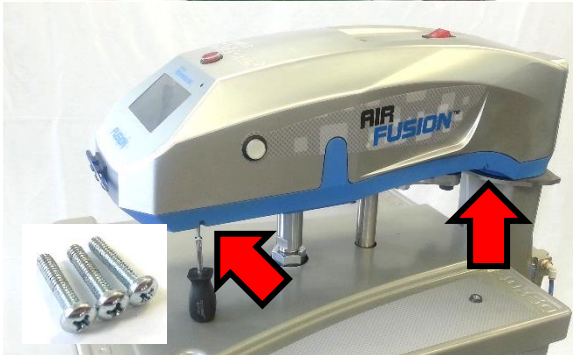
Install Left and Right I/O Panel by screwing in two #6-32 x 1/4" Screws per side using #2 Phillips Screwdriver



Connect Filter Air Tube to Bulkhead Fitting by pushing tube into push-to-connect fitting until it seats securely

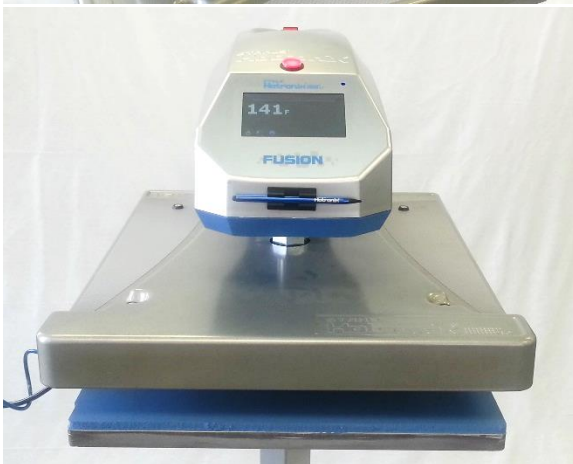


Plug new Foot Switch connector into Controller



Replace Housing onto press and screw in three #8-32 x 3/4" Screws using Short #2 Phillips Screwdriver

NOTE: Take care not to pinch any wires between Housing and Upper Casting



Plug in press and turn ON to verify proper operation